

## 操作视频以及常见问题

网口 plc 操作视频

<https://www.ixigua.com/i6735272471743693326>

串口 plc 操作视频

<https://www.ixigua.com/i6735684679631897102>

串口转 USB 操作视频

<https://www.ixigua.com/i6736818473290170887>

USB 接口 plc 操作视频

<https://www.ixigua.com/i6736827617137132040>

松下 plc 远程视频

<https://www.ixigua.com/i6736809057782333960>

昆仑通态触摸屏远程

<https://www.ixigua.com/i6736842355166413320>

### 常见问题：

#### 1. 如何联网：



## 2. 如何复位？

面板上有个 RST 孔，按住 3-5 秒钟，蓝绿灯一起闪烁，然后松开，远程模块自行启动，复位成功，参数也恢复出厂设置。

## 3. 电脑或者工控机要接在远程模块 LAN 口上，如何上外网？

电脑或者工控机的 IP 需要跟远程模块的虚拟 IP 在同一个网段，IP 不能冲突，DNS 和网关要设置成远程模块的虚拟 IP。



The image shows the 'SmartLink' configuration page. It has a blue background with a black header bar containing the 'SmartLink' logo. Below the header, there are several configuration fields: 'SmartLink' (set to '启用'), '账号' (redacted), '密码' (redacted), '远程模块虚拟IP' (192.168.2.2, highlighted with a red box), '远程模块掩码' (255.255.255.0), '远程局域网功能' (set to '启用'), and '远程局域网名称' (测试). At the bottom, there is a green button labeled '高级配置'.

## 4. 本地调试的时候，电脑想通过远程模块的 WIFI 直接访问接在远程模块 LAN 的 PLC 和触摸屏，怎么设置？

答：首先，设置远程模块的 WIFI，模式为桥接到 smartlink，远程会发射一个热点为 8888，密码为 12345678 的热点。



The image shows the 'WiFi' configuration page. It has a blue background with a black header bar containing the 'WiFi' logo. Below the header, there are several configuration fields: '启用WiFi网络' (checked), 'WiFi模式' (桥接到SmartLINK, highlighted with a red box), 'WiFi账号' (8888), 'WiFi密码' (12345678), '密码类型' (ASCII), '加密方式' (Auto), and 'WiFi通道' (3).

然后，smartlink 设置 IP 段，这个 IP 段需要跟 PLC 的 IP 在同一个网段，注意不要冲突



The image shows a web-based configuration interface for a device named "SmartLink". On the left is a dark sidebar with a menu where the "SmartLink" option is highlighted with a red box. The main area has a light blue background and contains several configuration fields. At the top, "SmartLink" is set to "启用" (Enabled). Below are fields for "账号" (Account) and "密码" (Password), both masked with blue dots. The "远程模块虚拟IP" (Remote module virtual IP) is set to "192.168.2.2" and "远程模块掩码" (Remote module mask) is "255.255.0.0". A red dashed line separates these from the network settings below. "远程局域网功能" (Remote LAN function) is set to "启用" (Enabled) and "远程局域网名称" (Remote LAN name) is "测试" (Test). Another red dashed line follows. A green button labeled "高级配置" (Advanced configuration) is present. Below it, "允许DHCP服务器" (Allow DHCP server) is set to "启用" (Enabled). The "DHCPD分配开始IP" (DHCPD allocation start IP) is "192.168.2.110" and "DHCPD分配结束IP" (DHCPD allocation end IP) is "192.168.2.120". These three fields (DHCP server status and IP range) are enclosed in a red box.

配置项	当前值
SmartLink	启用
账号	[ masked ]
密码	[ masked ]
远程模块虚拟IP	192.168.2.2
远程模块掩码	255.255.0.0
远程局域网功能	启用
远程局域网名称	测试
高级配置	[ button ]
允许DHCP服务器	启用
DHCPD分配开始IP	192.168.2.110
DHCPD分配结束IP	192.168.2.120

这样，电脑就可以直接访问 PLC 和触摸屏。